Welded Mounting Plates / Brackets

L Type

**Material & Surface Treatment**
- **Material**
  - 304 Stainless Steel
  - 1018 Carbon Steel
- **Surface Treatment**
  - Black Oxide
  - Shot Blasted

**Hole Specification**
- **4-Hole Specification**
  - 6.3 ±0.2
- **Slotted Holes**
  - 6.3 ±0.2

**Joints**
- **Joints are welded.**

**Dimensions**
- **Dimensions per 100mm**
  - T: 8, 10, 14, 17, 20
  - t: 6, 9 (10), 12

**Surface Tolerances**
- **A, B, L**
  - Y≥A/2
  - Y>Tx2
  - E dimension specification is ±0.65/100

**Type Selection Method**
- **Single Gusset**
  - WAS
  - WASD
  - WASBD
- **Double Gussets**
  - WASMF
  - WASBP

**Mounting Type**
- **Front Config.**
  - Cylinder Mounting Type (Front Machining)
  - Motor Mounting Type (Front Machining)
- **Bottom Config.**
  - 2 Bottom Holes (Single Gusset Type)
  - 4 Bottom Holes (Single Gusset Type)
  - Slotted Bottom Holes (Single Gusset Type)
  - 4 Bottom Holes (Double Gusset Type)
  - Slotted Bottom Holes (Double Gusset Type)

**Part Number**
- Symbols:
  - WAS (Single Gusset Type)
  - WAW (Double Gusset Type)
  - WASD (Double Gusset Type)
  - WASBD (Double Gusset Type)
  - WASMF (Double Gusset Type)
  - WASBP (Double Gusset Type)

**Price Adder**
- **For Pricing and Days to Ship, Please Configure Online.**

**Configuring Instructions**
- **Configure Online**
  - Select mounting type and holes
  - Choose material and surface treatment
  - Specify dimensions, tolerances, and surface quality
  - Add any required configurations or options

**Examples**
- **Specify by replacing dim. D to DC**
  - [80, 100, 120, 140, 160] and [60, 80, 100, 120, 140] for dimensions T and t respectively.

**Note**
- **Center hole D is changed to a precision hole (H7).**
- **Backside is milled.**
- **Steel only**
- **(Double Gusset Type)**
- **(Single Gusset Type)**
- **Increment**
  - 0.1mm
- **Specifying Method**
  - **Add CC at the end of the type**
  - **Add RC at the end of the type**
  - **Add FC at the end of the type**

**Hole Type Selection Chart**
- **Hole Type**
  - Tapped Holes
  - Bolt Holes
  - Special Holes
  - Counted Hole Backs

**Additional Information**
- **Vol. 5: Machining Dimensions, No. Type Selection Chart**
- **Ex.** ~DC20
- **Center hole D is changed to a precision hole (H7).**
- **Backside is milled.**
- **Steel only**
- **Increment**
  - 0.1mm
- **Specifying Method**
  - **Add CC at the end of the type**
  - **Add RC at the end of the type**
  - **Add FC at the end of the type**

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