Warpage of shaft D in L direction referring to the head's internal plane 0.05 or less per 100mm

Squareness of the head's internal plane against the vertical direction of shaft D 0.05 per 100mm

D and coaxiality of the tap 0.2 or less

D and squareness of the end face 0.05 or less

D and perpendicularity of the tap 0.2 or less

D dimension and precision of end face

PBTX cannot be used in combination with PBTN.

PBTX - PBTK cannot be used in combination with PBTN.

To control mold opening stroke by means of puller bolts alone, make sure to use puller bolt collars designed specially for them.

Non-JIS material definition is listed on P.1351 - 1352